



INSTRUCTIONS FOR:
**ROTARY OIL PUMP
HEAVY-DUTY HIGH FLOW**
MODEL No: **TP6807**

Thank you for purchasing a Sealey product. Manufactured to a high standard this product will give you years of trouble free performance if these instructions are carefully followed and the product is correctly maintained.



IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS AND CAUTIONS. USE THIS PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE OR PERSONAL INJURY, AND WILL INVALIDATE THE WARRANTY. PLEASE RETAIN THESE INSTRUCTIONS FOR FUTURE USE.

1. SAFETY INSTRUCTIONS

- ✓ Please take time to read the following safety information before commencing work with this pump.
- ☐ **WARNING!** *Ensure health & safety, local authority, and general workshop practice regulations are strictly adhered to when using this equipment.*
- ✓ Familiarise yourself with the applications, limitations and potential hazards of this product.
- ✓ Maintain the pump in good condition (use an authorised service agent).
- ✓ Replace or repair damaged parts. *Use genuine parts only. Non authorised parts will invalidate the warranty.*
- ✓ Use only with oils, diesel, anti-freeze and other non-corrosive fluids.
- ✓ Ensure safety eye protection and protective clothing are worn when using this product.
- ✓ Keep the work area clean, uncluttered and ensure that there is adequate lighting.
- ✓ Maintain correct balance and footing. Ensure the floor is not slippery and wear non-slip shoes.
- ✓ Keep children and unauthorised persons away from the work area.
- ✓ Dispose of waste liquids in accordance with local authority regulations.
- ✓ Keep a foam or dry powder fire extinguisher nearby.
- ✓ Ensure that containers cannot easily be knocked over during filling.
- ✓ Remove all combustible materials from the work area.
- ✓ HSE guidance recommends use of metal containers with secure caps for holding drained fuel.
- ✓ Mark fuel containers with hazard labels to identify the contents.
- ✓ Keep any fuel containers in a well ventilated, lockable store, preferably away from the working area.
- ✓ Soak up any spill immediately using absorbent granules or similar material.
- ✗ **DO NOT** use to extract corrosive fluids.
- ✗ **DO NOT** dismantle, tamper with or adapt the pump for any purpose other than for which it is designed.
- ✗ **DO NOT** use the pump if it has been dropped or mishandled, check the pump to ensure that it is not damaged.
- ✗ **DO NOT** use the pump as a handle to move the fluid container.
- ☐ **WARNING!** **DO NOT** allow uncontrolled discharge of fluids, thus polluting the environment.
- ✗ **DO NOT** use an open flame or smoke anywhere near the pump or around stored fuel.
- ✗ **DO NOT** use the pump to transfer hazardous or harmful chemicals, corrosive liquids, solvents, alkalis or acids.
- ✗ **DO NOT** use the pump with water.
- ✗ **DO NOT** allow work which can produce a source of ignition, such as welding, electrical or other hot work, to be carried out whilst dispensing fuel.
- ✗ **DO NOT** use cordless or mobile phones, ensure these items are turned off before dispensing fuel.
- ✗ **DO NOT** use the pump for any purpose other than for which it is designed.
- ✗ **DO NOT** use whilst under the influence of drugs, alcohol or other intoxicating medication, or if you are fatigued.
- ✓ Keep the pump clean and well oiled and store in a safe, dry, childproof location when not in use.

Users/Businesses should perform their own hazard risk assessment based on their specific environment and following the guidelines laid out above.

2. INTRODUCTION

Heavy-duty pump suitable for use with low viscosity products such as oils, diesel, anti-freeze and other non-corrosive fluids. Supplied with 2" BSP adaptor and 3 piece dip tube, suitable for use on 205ltr drums. Delivery approximately 1ltr per revolution, emptying 205ltr drum in 3 minutes.

3. CONTENT/ASSEMBLY

- 3.1. Unpack and identify the parts as shown in fig.1.
 1. Handle (with bolt)
 2. Pump Body
 3. Lower Tube (with filter)
 4. Upper Tubes (2 of)
 5. 2" BSP Drum Top Attachment
 6. Output Pipe (with jubilee clip)
- 3.2. Attach the handle (1) to the pump's spindle and secure in place with 12mm head bolt.
- 3.3. Assemble the tubes as follows, firstly screw one of the upper tubes (4) into the pump and then slide the drum top attachment (5) over the tube and secure it in place by tightening the thumb screw. Screw the other upper tube into the first tube (if full depth required), and then screw the lower tube (3) into the upper tube.
- 3.4. Attach the Output pipe (6) onto the pump outlet ensuring it is pushed fully home. Secure it in place using the jubilee clip.
- 3.5. Before using the pump for the first time, it needs to be filled with oil. Stand the pump in its normal upright position and remove the oil filler cap on the front of the pump. Fill with suitable oil (SAE 30 or equivalent), until it is level with the bottom of the filler aperture. Re-fit the oil filler cap and tighten.
- 3.6. Feed lower tube into fluid container and secure the drum top attachment onto the container top (if required). The pump is now ready to use.
- 3.7. Turn the pump handle in a clockwise direction to pump fluid.
- 3.8. Periodically remove the filter by unscrewing it from the bottom tube and clean it in paraffin before re-fitting it.



Parts support is available for this product. To obtain a parts listing and/or diagram, please log on to www.sealey.co.uk, email sales@sealey.co.uk or phone 01284 757500.

NOTE: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.
IMPORTANT: No liability is accepted for incorrect use of this product.

WARRANTY: Guarantee is 12 months from purchase date, proof of which will be required for any claim.

INFORMATION: For a copy of our latest catalogue and promotions call us on 01284 757525 and leave your full name and address, including postcode.



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