



INSTRUCTIONS FOR:  
**AIR DRILL 10mm STRAIGHT-  
 KEYLESS CHUCK**  
 MODEL No: **GSA232**

*Thank you for purchasing a Sealey Product. Manufactured to a high standard this product will, if used according to these instructions and properly maintained, give you years of trouble free performance.*



**IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS AND CAUTIONS. USE THIS PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. PLEASE KEEP INSTRUCTIONS SAFE FOR FUTURE USE.**

## 1. SAFETY INSTRUCTIONS

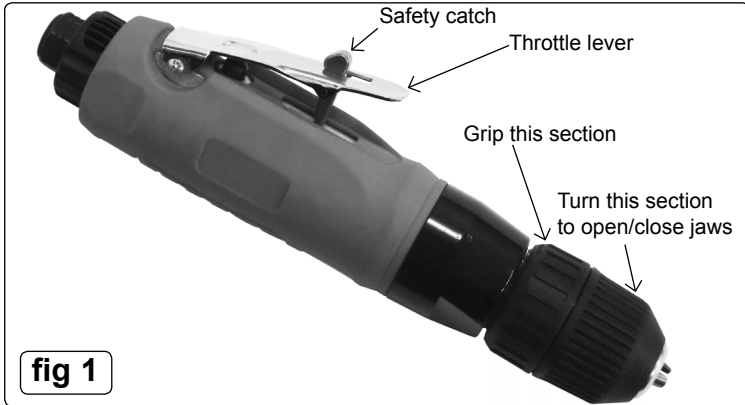
- ✓ Follow all workshop health & safety rules, regulations, and conditions when using drill.
- WARNING!** Disconnect from air supply before changing accessories or servicing.
- ✓ Maintain the drill in good condition and replace any damaged or worn parts. *Use genuine parts only. Non-authorized parts may be dangerous and will invalidate the warranty.*
- WARNING!** Check correct air pressure is maintained and not exceeded. We recommended 90 psi.
- ✓ Keep air hose away from heat, oil and sharp edges. Check air hose for wear before each use and ensure that all connections are secure.
- ✓ Wear approved safety eye protection. If dust is generated wear respiratory protection, and safety gloves.
- ✓ Wear suitable clothing to avoid snagging. **DO NOT** wear loose jewellery and tie back long hair.
- ✓ Keep hands away from rotating chuck and drill bit.
- ✓ Keep drill bits clean and sharp for best and safest performance.
- ✓ Maintain correct balance and footing. Ensure the floor is not slippery and wear non-slip shoes.
- ✓ Secure non stable work piece with a clamp, vice or other adequate holding device.
- ✓ Ensure the chuck is securely fastened to the spindle and the drill bit is secure in the chuck.
- ✓ Keep children and unauthorised persons away from the working area.
- ✗ **DO NOT** get the drill wet or use in damp or wet locations.
- ✗ **DO NOT** apply excessive loads to the drill bit during operation.
- ✗ **DO NOT** hold the workpiece by hand. Use clamps or a vice to secure the workpiece.
- ✗ **DO NOT** use the drill for a task it is not designed to perform.
- WARNING! DO NOT** use drill if damaged or faulty. Contact your local service agent.
- WARNING!** Beware of high-reaction torque when breaking through the material being drilled.
- ✗ **DO NOT** use drill unless you have been instructed in its use by a qualified person.
- ✗ **DO NOT** drop, throw or abuse the drill.
- ✗ **DO NOT** carry the drill by the air hose, or yank the hose from the air supply.
- ✗ **DO NOT** operate drill if you are tired, under the influence of alcohol, drugs or intoxicating medication.
- ✗ **DO NOT** carry drill with your hand on the power trigger in order to avoid unintentional starting.
- ✗ **DO NOT** direct air from the air hose at yourself or others.
- ✓ When not in use disconnect from air supply and store in a safe, dry, childproof location.

## 2. INTRODUCTION & SPECIFICATIONS

Textured grip and lightweight aluminium alloy housing provide comfort and control. Powerful air motor provides smooth operation under load. Exhaust outlet adjusts 360° keeping air flow away from operator. Fitted with safety release trigger control to prevent accidental operation. Fitted with Jacob's keyless chuck for fast bit changes.

Chuck size: . . . . . 10mm  
 Free speed: . . . . . 2500rpm  
 Air consumption: . . . . . 4cfm  
 Operating pressure: . . . . . 90psi  
 Air inlet size: . . . . . 1/4" BSP

Weight: . . . . . 0.95kg  
 Noise Power: . . . . . 100.7dB(A)  
 Noise Pressure: . . . . . 89.7dB(A)  
 Vibration Emission Value: . . . . . 0.89m/s<sup>2</sup>  
 Uncertainty Value: . . . . . 1.5m/s<sup>2</sup>



**fig 1**

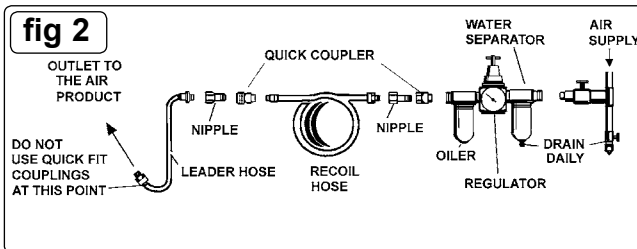
### 3. PREPARING DRILL FOR USE

#### 3.1. Air Supply

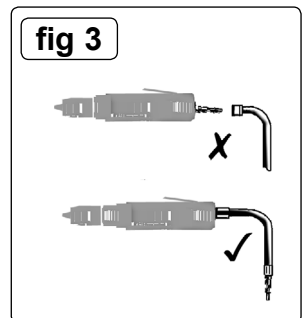
- WARNING!** Ensure the air supply is clean and does not exceed 90psi while operating the drill. Too high an air pressure and unclean air will shorten the product life due to excessive wear, and may be dangerous causing damage and/or personal injury.
- 3.1.1. Ensure drill air valve (or trigger) is in the "off" position before connecting to the air supply.
- 3.1.2. You will require an air pressure of 90psi, and an air flow according to specification.
- 3.1.3. Drain the air tank daily. Water in the air line will damage the drill.
- 3.1.4. Clean air inlet filter weekly. Recommended hook-up procedure is shown in fig 1.
- 3.1.5. Line pressure should be increased to compensate for unusually long air hoses (over 8 metres). The minimum hose diameter should be 1/4" internal diameter and fittings must have compatible dimensions.
- 3.1.6. Keep hose away from heat, oil and sharp edges. Check hose for wear, and make certain that all connections are secure.

#### 3.2. Couplings.

Vibration may cause failure if a quick change coupling is connected directly to the drill. To overcome this, connect a leader hose to the drill (Sealey ref: AH2R or AH2R/38). A quick change coupling may then be used to connect the leader hose to the air line recoil hose. See fig 2 & fig 3.



**fig 2**



**fig 3**

### 4. OPERATING INSTRUCTIONS

- WARNING!** Ensure you read, understand and apply Section 1 safety instructions.
- 4.1. Grip and turn the chuck as indicated in (fig.1) to open the jaws, insert the drill bit full depth, grip and turn chuck in the opposite direction to close the three jaw chuck and clamp drill bit.
- 4.2. Connect the drill to the air hose as described in Section 3.
- 4.3. Push the safety catch (fig.1) forward and depress the throttle lever to operate the drill.

## 5. MAINTENANCE

- WARNING!** Disconnect drill from the air supply before changing accessories, servicing or performing maintenance. Replace or repair damaged parts. *Use genuine parts only. Non-authorized parts may be dangerous and will invalidate the warranty.*
- 5.1. Lubricate the air drill daily with a few drops of Sealey air tool oil dripped into the air inlet to prolong its life.
- 5.2. Clean the drill after use.
- 5.3. Loss of power or erratic action may be due to the following:
  - a) Excessive drain on the air line. Moisture or restriction in the air pipe. Incorrect size or type of hose connectors. To remedy check the air supply and follow instructions in Section 3.
  - b) Grit or gum deposits in the drill may also reduce performance. If your model has an air strainer (located in the area of the air inlet), remove the strainer and clean it. Flush the drill out with gum solvent oil or an equal mixture of SAE No 10 oil and paraffin. Allow to dry before use.
- 5.4. For a full service contact your local Sealey service agent.
- 5.5. When not in use, disconnect from air supply, clean drill and store in a safe, dry, childproof location.

**Parts support is available for this product. To obtain a parts listing and/or diagram, please log on to [www.sealey.co.uk](http://www.sealey.co.uk), email [sales@sealey.co.uk](mailto:sales@sealey.co.uk) or telephone 01284 757500.**



### Environmental Protection.

Recycle unwanted materials instead of disposing of them as waste. All tools, accessories and packaging should be sorted, taken to a recycle centre and disposed of in a manner which is compatible with the environment.

**NOTE:** It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

**IMPORTANT:** No liability is accepted for incorrect use of this product.

**WARRANTY:** Guarantee is 12 months from purchase date, proof of which will be required for any claim.

**INFORMATION:** For a copy of our latest catalogue and promotions call us on 01284 757525 and leave your full name and address, including postcode.



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**WARNING! – Risk of Hand Arm Vibration Injury.**

**This tool may cause Hand Arm Vibration Syndrome if its use is not adequately managed.**

This tool is subject to the vibration testing section of the Machinery Directive 2006/42/EC.

This tool is to be operated in accordance with these instructions.

**This tool has been tested in accordance with:** EN ISO 28927-5:2009 & BS EN ISO 15744:2008.

Declaration and verification of Vibration Emission figures are in accordance with EN 12096:1997

**Measured vibration emission value (a):** 0.89 m/s<sup>2</sup>

**Uncertainty value(k):** 1.5 m/s<sup>2</sup>

*Please note that the application of the tool to a sole specialist task may produce a different average vibration emission. We recommend that a specific evaluation of the vibration emission is conducted prior to commencing with a specialist task.*

A health and safety assessment by the user (or employer) will need to be carried out to determine the suitable duration of use for each tool.

**NB:** Stated Vibration Emission values are type-test values and are intended to be typical.

Whilst in use, the actual value will vary considerably from and depend on many factors.

Such factors include; the operator, the task and the inserted tool or consumable.

**NB:** ensure that the length of leader hoses is sufficient to allow unrestricted use, as this also helps to reduce vibration.

*The state of maintenance of the tool itself is also an important factor, a poorly maintained tool will also increase the risk of Hand Arm Vibration Syndrome.*

**Health surveillance.**

We recommend a programme of health surveillance to detect early symptoms of vibration injury so that management procedures can be modified accordingly.

**Personal protective equipment.**

We are not aware of any personal protective equipment (PPE) that provides protection against vibration injury that may result from the uncontrolled use of this tool. We recommend a sufficient supply of clothing (including gloves) to enable the operator to remain warm and dry and maintain good blood circulation in fingers etc. Please note that the most effective protection is prevention, please refer to the Correct Use and Maintenance section in these instructions. Guidance relating to the management of hand arm vibration can be found on the HSC website [www.hse.gov.uk](http://www.hse.gov.uk) - Hand-Arm Vibration at Work.