

Thank you for purchasing a Sealey product. Manufactured to a high standard this product will, if used according to these instructions and properly maintained, give you years of trouble free performance.



**IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS, AND CAUTIONS. USE THIS PRODUCT CORRECTLY, AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY.**

### 1. SAFETY INSTRUCTIONS

#### 1.1. ELECTRICAL SAFETY. **WARNING! It is the user's responsibility to read, understand and comply with the following:**

You must check all electrical equipment and appliances to ensure they are safe before using. You must inspect power supply leads, plugs and all electrical connections for wear and damage. You must ensure the risk of electric shock is minimised by the installation of appropriate safety devices. An RCCB (Residual Current Circuit Breaker) should be incorporated in the main distribution board. We also recommend that an RCD (Residual Current Device) is used with all electrical products. It is particularly important to use an RCD with portable products that are plugged into an electrical supply not protected by an RCCB. If in doubt consult a qualified electrician. You may obtain a Residual Current Device by contacting your Sealey dealer. You must also read and understand the following instructions concerning electrical safety.

- 1.1.1. **The Electricity At Work Act 1989** requires all portable electrical appliances, if used on business premises, to be tested by a qualified electrician, using a Portable Appliance Tester (PAT), at least once a year.
- 1.1.2. The **Health & Safety at Work Act 1974** makes owners of electrical appliances responsible for the safe condition of the appliance and the safety of the appliance operator. **If in any doubt about electrical safety, contact a qualified electrician.**
- 1.1.3. Ensure the insulation on all cables and the product itself is safe before connecting to the mains power supply. See 1.1.1. & 1.1.2. above and use a Portable Appliance Tester (PAT).
- 1.1.4. Ensure that cables are always protected against short circuit and overload.
- 1.1.5. Regularly inspect power supply, leads, plugs for wear and damage and all electrical connections to ensure that none is loose.
- 1.1.6. **Important:** Ensure the voltage marked on the product is the same as the electrical power supply to be used, and check that plugs are fitted with the correct capacity fuse. A 13 amp plug may require a fuse smaller than 13 amps for certain products, see fuse rating above.
- 1.1.7. DO NOT pull or carry the appliance by its power supply lead.
- 1.1.8. DO NOT pull power plug from socket by the power cable.
- 1.1.9. DO NOT use worn or damaged leads, plugs or connections. Immediately replace or have repaired by a qualified electrician. A U.K. 3 pin plug with ASTA/BS approval is fitted. In case of damage, cut off and fit a new plug according to the following instructions (discard old plug safely). (UK only - see diagram above).

**Ensure the unit is correctly earthed via a three-pin plug.**

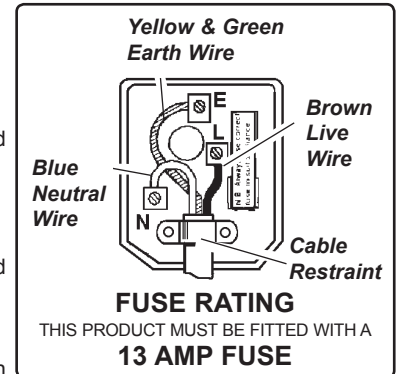
- a) **Connect the green/yellow earth wire to the earth terminal 'E'.**
- b) **Connect the brown live wire to live terminal 'L'.**
- c) **Connect the blue neutral wire to the neutral terminal 'N'.**
- d) **After wiring, check that there are no bare wires, that all wires have been correctly connected, that the cable outer insulation extends beyond the cable restraint and that the restraint is tight.**

Double insulated products are fitted with live (BROWN) and neutral (BLUE) wires only. Double insulated products are always marked with this symbol.  **To re-wire, connect the brown and blue wires as indicated above. DO NOT connect the brown or blue to the earth terminal.**

- 1.1.10. Some products require more than a 13 amp electrical supply. In such a case, NO plug will be fitted. **You must** contact a qualified electrician to ensure a 30 amp fused supply is available. We recommend you discuss the installation of an

industrial round pin plug and socket with your electrician.

- 1.1.11. **Cable extension reels.** When a cable extension reel is used it should be fully unwound before connection. A cable reel with an RCD fitted is recommended since any product which is plugged into the cable reel will be protected. The section of the cores of the cable is important and should be at least 1.5mm<sup>2</sup>, but to be absolutely sure that the capacity of the cable reel is suitable for this product and for others that may be used in the other output sockets, we recommend the use of 2.5mm<sup>2</sup> section cable.



- 1.2. **WORKSHOP/ENVIRONMENTAL SAFETY**
  - WARNING!** Ensure that all relevant Health and Safety, Local Authority, Control of Substances Hazardous to Health (COSHH) and General Workshop Practice Regulations are strictly adhered to when using this equipment.
  - ✓ Ensure there are no flammable or combustible materials near the work area.
  - ✓ Locate dust free vacuum system in a suitable work area. Keep area clean and tidy and free from unrelated materials. Ensure there is adequate lighting.
  - DO NOT get the dust free vacuum system wet or use in damp or wet locations.
  - Dispose of waste products in accordance with local authority regulations.
- 1.3. **MAINTENANCE SAFETY**
  - WARNING!** Disconnect dust free vacuum system from mains power and air supply before changing accessories, servicing or performing maintenance.
  - ✓ Maintain the dust free vacuum system in good condition (use an authorised service agent).
  - ✓ Replace or repair damaged parts. *Use recommended parts only. Unauthorised parts may be dangerous and will invalidate the warranty.*
- 1.4. **AIR SAFETY**
  - WARNING!** Ensure correct air pressure is used, maintained, and not exceeded for the sander attachment.
  - ✓ The air supply should be adequate for a *minimum* of 10.6cfm free air delivery to the sanding tool. There should be a *minimum* of 13cfm free air delivered to the air inlet of the dust free vacuum system. We recommend the use of a 3HP (or more) compressor.
  - ✓ Air supply must be delivered through a 3/8" internal diameter air hose. If you use a 5/16" internal diameter the performance of the tool may suffer.
  - ✓ Keep air hose away from heat, oil and sharp edges. Check air hose for wear before each use, and ensure that all connections are secure.
  - ✓ Before each use check attached tool for condition. If worn or damaged replace immediately.
  - WARNING!** Ensure you turn off the air supply before detaching the air hose from the vacuum system.
  - ✓ When not in use ensure that the air supply is turned off.
- 1.5. **OPERATOR SAFETY**
  - WARNING!** Always wear appropriate approved eye, face, mask, ear defenders, or protective clothing according to task being undertaken.

- ✓ Keep hands and body clear of the sanders working parts when operating the dust free vacuum system.
- ✗ DO NOT operate the dust free vacuum system when you are tired or under the influence of alcohol, drugs or intoxicating medication.

### 1.6 SAFETY OF OTHERS

- ✓ Keep children and unauthorised persons away from the working area, and DO NOT allow untrained persons to operate the dust free vacuum system.

### 1.7 GENERAL SAFETY

- ✓ Familiarise yourself with the applications, limitations and hazards peculiar to the dust free vacuum system.
- ✓ Ensure the system is regularly emptied and the filter is cleaned. Failure to do so may damage the unit and invalidate your warranty.
- ✓ When not in use turn off the mains power supply.
- ✓ Store the dust free vacuum system in a safe, dry, childproof area.
- ✗ DO NOT use the dust free vacuum system for any purpose other than that for which it is designed.
- ✗ DO NOT pull or yank the electrical leads, air hoses or vacuum extraction hoses attached to the dust free vacuum system.
- ✗ DO NOT leave the dust free vacuum system operating unattended.
- ☐ **WARNING!** DO NOT use the dust free vacuum system to vacuum combustible, poisonous or toxic materials, including acids, solvents and asbestos.
- ☐ **WARNING!** The maximum wattage of any electrical tool operated from the dust free vacuum system must not exceed 1500 watts.

## 2. INTRODUCTION & SPECIFICATION

Manufactured from tough composite material suitable for use for industrial and bodyshop use. Microchip controlled electric and air supply circuit, which monitors power/air to the power tool and automatically activates the suction. The same microchip overruns the suction by 10 seconds to clear the hose of dust. Supplied with vacuum hose and accessory kit for use as a standard wet and dry vacuum. All DFS models require an independent power/air supply.

Model No: .....	DFS55
Motor Power: .....	1200W
Power Tool Capacity: .....	1500W
Supply: .....	230V
Drum Size: .....	55ltr
Hose Ø: .....	Ø10-35mm Adaptor
Weight: .....	16kg
Replacement Filters: .....	See Section 10

## 3. CONTENTS & PRODUCT FEATURES



fig.1

**Contents.** Carefully unpack the product and check contents against the lists below. Should there be any damaged or missing parts contact your supplier immediately.

**Refer to fig.1.**

1. **Handle.** Use to lift and steer unit on its wheels. Also use to lift power head off the drum container when clasps are undone.
2. **Air supply in.** Using a 1/4"BSP quick fit connector the unit can be connected to a workshop air supply or a free standing compressor with a capacity of 10 -12cfm.
3. **Air out to air tool.** Use a 1/4"BSP quick fit connector to connect to air tools with a dust collection port. If desired an air tool can be used independently of the vacuum function.
4. **Access to blowing port.** To use the blowing port open the access hatch and push the flexible hose into the aperture against spring pressure until it latches.
5. **Suction port.** To connect the flexible hose push it into the aperture until it latches.
6. **55ltr. drum.** Collection container for both wet and dry functions of the vacuum cleaner.
7. **Castor wheels.** Allow the unit to be easily steered.
8. **Cable stowage.** Single cable stowage point.
9. **Filter cover release button.** Gives access to the foam air inlet filter. See fig.7.
10. **Power head.** Contains the electric motor and fan, the controls for the unit, plus cartridge filter mounting and cut off float when the unit is used for wet suction.
11. **Power cable.** Connect to a power supply protected by a suitable fuse.
12. **Clasp.** One clasp either side of the drum is use to retain the power head on the container.
13. **Wheels.** Allow easy transportation of the unit from one place to another indoors on smooth surfaces.
14. **Power socket.** 13amp socket for electric power tool.

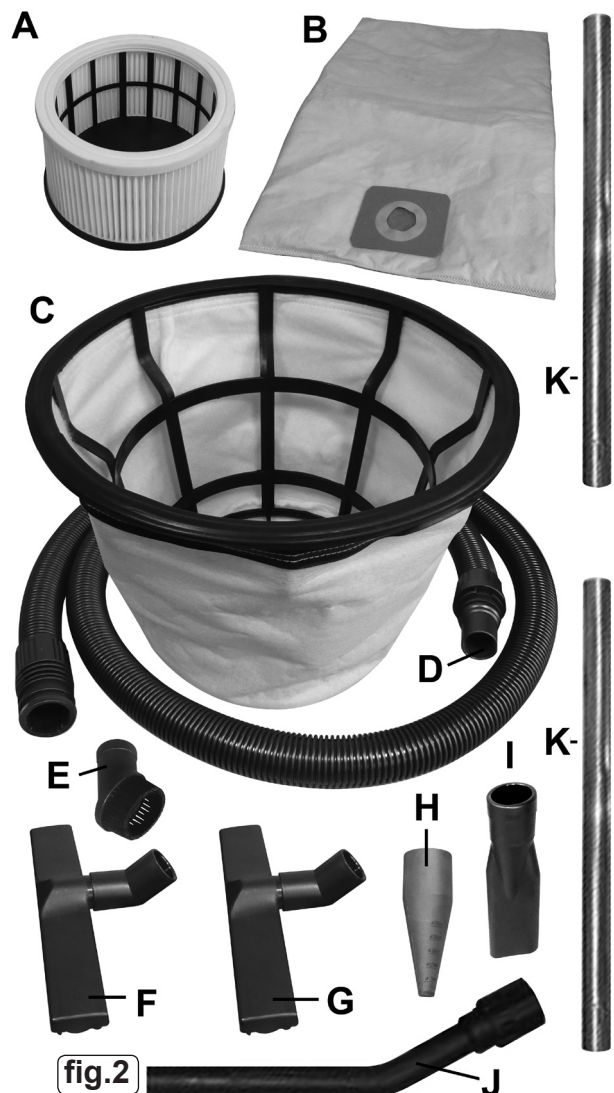


fig.2

**Accessories. Refer to fig.2.**

- A. **Cartridge filter.** Use for wet or dry vacuuming. Filter must be dry before commencing dry vacuuming.
- B. **Dust collection bag.** Use for dry vacuuming only. Replace bag when full.
- C. **Fine dust particle filter.** Use for dry vacuuming of fine dust when unit is being used with a dust free tool.
- D. **Flexible suction hose.** Use for both wet and dry vacuuming.
- E. **Brush accessory.** Use for dry vacuuming only.
- F. **Floor tool with brush.** Use for dry vacuuming only.
- G. **Floor tool with flexible rubber skirt.** Use for wet vacuuming.
- H. **Dust free rubber adaptor.** Connects the flexible hose (suction) to a dust free tool port. Trim adaptor to fit.
- I. **Crevice tool.** Use for both wet and dry vacuuming.
- J. **Bent connector tube.** Use to connect extension tubes to hose.
- K. **Extension tube.** Use for both wet and dry vacuuming.

**4. CONTROL PANEL**

**4.1 WET OR DRY VACUUMING ONLY.**

- 4.1.1 To use the unit as a standard wet or dry vacuum cleaner without a dust free tool attached the Parallel Switch (auto start), see fig.3D, must be in the OFF position. Press the lower part of the switch ("O") to turn it off.
- 4.1.2 Press the upper part ("I") of the Vacuum on/off switch (see fig.3E) to start the vacuum cleaner.

**NOTE: The main on/off switch will not work if the Auto Start switch is left on.**



**4.2 VACUUMING WITH A DUST FREE AIR TOOL ATTACHED.**

- 4.2.1 To use the unit with a dust free air tool attached the Parallel Switch (auto start), (see fig.3D), must be in the ON position. Press the upper part of the switch ("I") to turn it on.
- 4.2.2 The main Vacuum on/off switch (see fig.3E) must also be in the ON position. Press the upper part ("I") of the switch.

**NOTE: The unit will not start until the air tool is activated.**

- 4.2.3 When the air tool is switched on a sensor within the unit will automatically switch on the vacuum.
- 4.2.4 When the air tool is switched off the vacuum will continue to run for 10 seconds to clear any dust left in the system and then shut down.

**4.3 VACUUMING WITH A DUST FREE ELECTRIC TOOL .**

- 4.3.1 To use the unit with a dust free electric tool attached the Parallel Switch (auto start), (see fig.3D), must be in the ON position. Press the upper part of the switch ("I") to turn it on.
- 4.3.2 The main Vacuum on/off switch (see fig.3E) must also be in the ON position. Press the upper part ("I") of the switch.

**NOTE: The unit will not start until the electric tool is activated.**

- 4.3.3 When the electric tool is switched on a sensor within the unit will automatically switch on the vacuum.
- 4.3.4 When the air tool is switched off the vacuum will continue to run for 10 seconds to clear any dust left in the system and then shut down.

**4.4 INDEPENDENT USE OF TOOLS .**

- 4.4.1 Once the vacuum cleaner is plugged into the power supply the 13amp socket in the centre of the control panel becomes live. Any electric tool plugged into it can be used independently without having to switch the unit on.
- 4.4.2 Similarly, when an air supply is attached to the control panel an air tool can be run from the air output without having to switch on the vacuum.

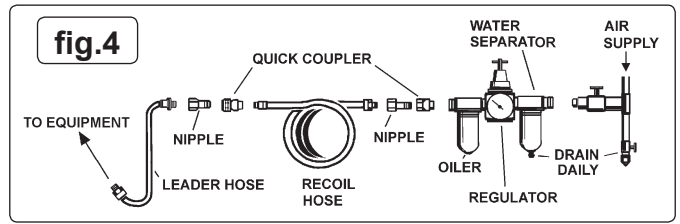
**4.5 DUAL USAGE OF TOOLS .**

- 4.5.1 When a dust free air tool is in use with the vacuum running an electric tool such as a drill can be operated from the 13amp socket.

- 4.5.2 Similarly, when an electric dust free tool is in use with the vacuum running an air tool such as a drill can be operated from the air output on the control panel.

**NOTE: Only one dust free tool can operate at any one time.**

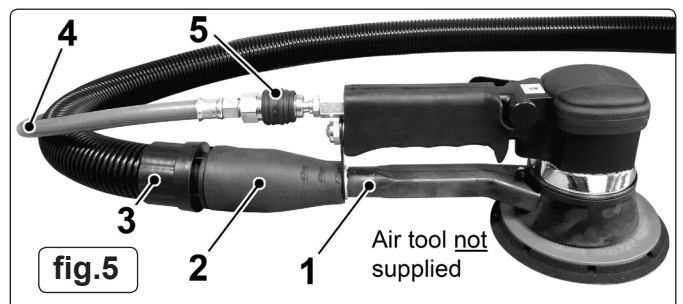
**5. AIR SUPPLY**

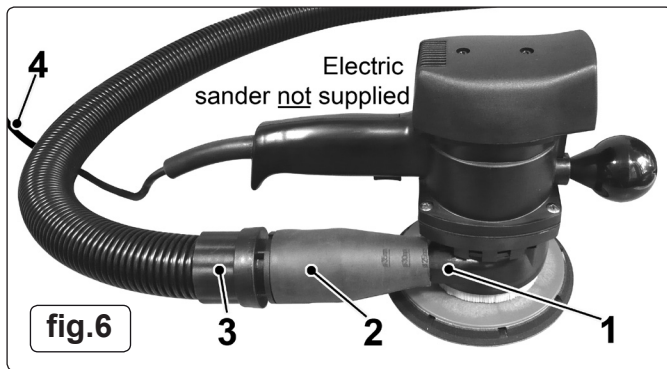


- The recommended hook-up is shown in fig.4.
- WARNING! Ensure correct air pressure is used, maintained, and not exceeded for the appropriate sander attachment.**
- 5.1 In order to provide 10.6cfm free air delivery to the sanding tool there should be a minimum of 13cfm free air delivered to the air inlet of the dust free vacuum system. We recommend the use of a 3hp (or more) compressor.
- 5.2 **Ensure the air valve on the supply is in the "off" position before connecting to the air inlet on the unit.**
- WARNING! Ensure the air supply does not exceed 90psi while operating the sander. Too high an air pressure and unclean air will shorten the product life due to excessive wear and may be dangerous, causing possible damage and personal injury.**
- 5.3 Drain the air tank daily. Water in the air line will damage the tool.
- 5.4 Clean the air inlet filter screen weekly.
- 5.5 Line pressure should be increased to compensate for unusually long air hoses (over 8 metres).
- 5.6 Air supply must be delivered through a 3/8" internal diameter air hose. If you use a 5/16" internal diameter the performance of the tool may suffer. Fittings must have the same inside dimensions.
- 5.7 Keep hose away from heat, oil and sharp edges. Check hoses for wear, and make certain that all connections are secure.

**6. PREPARATION & CONNECTIONS**

- 6.1 **Connecting an Air operated tool.**
- ▲ **IMPORTANT: See section 4 for details of external air supply system.**
- 6.1.1 **FIT THE FINE PARTICLE FILTER.** (fig.2C) Undo the clasps that hold the power head onto the drum (see fig.1-12) and lift off the head. Remove the cartridge filter if fitted and drop the large fine dust filter into the drum so that it rests on the rim of the container. Replace the power head and secure it with the clasps.
- 6.1.2 **TRIM RUBBER ADAPTOR.** Take the dust free rubber adaptor (see fig.5-2) and trim the coned end with a sharp knife so that it is a tight fit onto the dust extraction port on the air tool (see fig.5-1).
- 6.1.3 **CONNECT FLEXIBLE HOSE.** Insert the smaller end of the flexible hose fully into the rubber adaptor (see fig.5-3). Insert the larger end of the flexible hose into the suction port on the front of the drum (see fig.1-5).
- 6.1.4 **CONNECT AIR LINE TO AIR TOOL.** Connect an air line to the coupling on the air tool (see fig.5-5). Connect the other end of the air line to the air output coupling on the control panel. (see fig.3-A)
- 6.1.5 **SET UP SWITCHES FOR DUST FREE OPERATION.** See section 4.2.





## 6.2. Connecting an Electrically operated tool. (See fig.6)

- 6.2.1 FIT THE FINE PARTICLE FILTER. Undo the clasps that hold the power head onto the drum (see fig.1-12) and lift off the head. Remove the cartridge filter if fitted and drop the large fine dust filter into the drum so that it rests on the rim of the container. Replace the power head and secure it with the clasps.
- 6.2.2 TRIM RUBBER ADAPTOR. Take the dust free rubber adaptor (see fig.5-2) and trim the coned end with a sharp knife so that it is a tight fit onto the dust extraction port on the electric tool (see fig.5-1).
- 6.2.3 CONNECT FLEXIBLE HOSE. Insert the smaller end of the flexible hose fully into the rubber adaptor (see fig.5-3). Insert the larger end of the flexible hose into the suction port on the front of the drum (see fig.1-5).
- 6.2.4 PLUG IN ELECTRIC TOOL. Take the plug at the end of the tool cable (see fig.5-4) and insert it into the 13amp socket in the center of the control panel.
- 6.2.5 SET UP SWITCHES FOR DUST FREE OPERATION. See section 4.3.

## 7. OPERATING INSTRUCTIONS

- WARNING! Ensure you have read and understood and adhere to Section 1 safety instruction. DO NOT vacuum hazardous substances. Use of an incorrect filter will invalidate your warranty.**

Ensure you are using the personal protection items appropriate to the task before operating the unit and before opening the vacuum system drum.

### 7.1. PREPARATION FOR USE.

- 7.1.1 Check that the filter to be used is in good condition.
- 7.1.2. Check the vacuum system and attached tools are in good working order and condition and all air and electrical connections are sound.
- 7.1.3 Check that the switches are in the correct positions as described in section 4.2 and 4.3.
- 7.1.4 Turn the electrical mains power on and the external air supply.

### 7.2. OPERATING THE DUST FREE SYSTEM.

IMPORTANT: Ensure fine particle filter is fitted.

- 7.2.1 Make the tool ready for use and operate the tool which in turn will automatically activate the dust vacuum system. Whilst performing the task the vacuum system will draw the dust up into the unit.
- 7.2.2 When you turn off the tool, the vacuum system will **continue to operate for approximately a further 10 seconds drawing up any remaining dust.**
- 7.2.3 When the task is complete, unplug the unit from the mains power supply. Turn off the source of the air supply and disconnect the unit from the air supply.

### 7.3. USING THE UNIT AS AN ORDINARY VACUUM CLEANER.

- 7.3.1 SWITCH OFF THE AUTO START FUNCTION. To use the unit as a standard wet or dry vacuum cleaner without a dust free tool attached the Parallel Switch (auto start), (see fig.3D), must be in the OFF position. Press the lower part of the switch ("O") to turn it off.

**NOTE: The main on/off switch will not work if the Auto Start switch is left on.**

- 7.3.2 DISCONNECT TOOLS/AIRLINES. Disconnect any airlines or airtools ensuring that the source of the air supply is off first. Disconnect the flexible hose from any airtool dust port and remove the rubber adaptor. Unplug any electric tools from the front panel of the unit. Tidy away any airlines or

unwanted tools to maintain a safe working area.

- 7.3.3 FIT THE CORRECT FILTER. Undo the clasps on either side of the drum. Remove the power head and fit the required filter. DRY VACUUM. Fit the disposable filter bag over the suction inlet inside the drum. Alternatively fit cartridge filter down over the filter basket and push fully home. Stretch the wire retainer into place over the filter. When the cartridge filter is fitted dust and debris are collected in the drum. WET VACUUM. Fit the cartridge filter only. Reposition the power head onto the drum body, and refasten the clasps.
- 7.3.4 CONNECT THE FLEXIBLE HOSE. Insert the larger end of the flexible hose into the front inlet on the drum container and push home until it clicks.
- 7.3.5 CONNECT THE REQUIRED ATTACHMENTS. Attachments such as the crevice tool (fig.2-I) and the brush (fig.2-E) can be pushed directly on to the end of the flexible hose. For floor work push the bent connector (fig.2-J) onto the flexible tube and then use the metal extension tubes (K) and either the dry floor tool (F) or the wet floor tool (G).
- 7.3.6 CONNECT TO MAINS POWER SUPPLY. Insert the 13amp plug into the mains power supply.
- 7.3.7 TURN ON THE UNIT. Press the upper part ("I") of the Vacuum on/off switch (see fig.3E) to start the vacuum cleaner.
- 7.3.8 When you have completed vacuuming, press the switch to 'Off'.

### 7.3.9 NOTES REGARDING WET VACUUMING:

- WARNING! DO NOT vacuum solvents, explosives, inflammable and/or hazardous liquids such as petrol, oil, spirits, paint, thinners, acids etc.**
- 7.3.10 To vacuum large quantities of liquid, from a sink or tank etc, do not immerse the nozzle completely in the liquid, leave a gap at the top of the nozzle opening to allow an air inflow. The machine is fitted with a float valve which stops the suction action when the tank has reached its maximum capacity. The user will notice an increase in motor speed. When this happens, turn off the machine, disconnect from power supply, remove the power head from the container and empty the liquid into a suitable receptacle or drain. To continue vacuuming, refit the power head and proceed. After wet vacuuming, turn the machine off and unplug from power supply. Empty the container and clean and dry the inside and outside before storage.
- Remember! A dry cartridge filter must be fitted before dry vacuuming again.**

- WARNING! Not designed for liquid storage. Always empty liquids after use and before storing.**

### 7.4. BLOWING

- 7.4.1 Open the hinged access hatch on the power head and push the large end of the flexible hose into the blowing port against spring pressure until it latches.
- 7.4.2 Ensure the power switch is turned off and plug in the power supply.
- 7.4.3 Switch on the power (position 'I').
- 7.4.4 The unit will now blow through the hose and can be used to clear obstructions within the pipe.

- WARNING! If after a few seconds the hose is still blocked turn off the unit and clear the hose manually.**

## 8. MAINTENANCE

### 8.1 GENERAL MAINTENANCE.

- 8.1.1 Ensure the machine is unplugged from the power supply.
- 8.1.2 Disconnect the hose from the container.
- 8.1.3 Undo the clasps and remove power head from the container.
- 8.1.4 Clear out any dirt or debris from the container and hose.
- 8.1.5 If changing from wet to dry use ensure that the inside of the drum is thoroughly dry before commencing work.

### 8.2 DUST COLLECTION BAG.

- 8.2.1 The bag is designed for single use. Once it is full it should be disposed off and a new bag fitted.

### 8.3 CARTRIDGE FILTER MAINTENANCE.

- 8.3.1 Handle the filter carefully when cleaning or installing.
- 8.3.2 Carefully remove the cartridge filter and inspect it for damage. A filter that has small holes or tears in it will not perform efficiently and should be replaced.

- 8.3.3 To clean a dry filter, tap it inside a waste bin.
- 8.3.4 To clean a wet filter rinse it with water. If the dirt is stubborn the filter can be brushed with a plastic brush and rinsed with water again. Do not use a metal wire brush as this will damage the filter.
- 8.4 **FINE PARTICLE FILTER MAINTENANCE.**
- 8.4.1 Clean in the same way as the cartridge filter. If the filter is rinsed in water it must be thoroughly dry before it can be used again.

NOTE: Blocked filters and/or over filled bags may damage the motor and will invalidate your warranty.

- WARNING! DO NOT operate the system without a filter or dust bag. Always ensure you use authorised spares, filters and bag. Contact your Sealey dealer for details.**
- WARNING: The warnings, cautions and instructions discussed in this instruction manual cannot cover all possible conditions and situations that may occur. It must be understood that common sense and caution are factors which cannot be built into this product, but must be applied by the operator.**

**8.5 AIR INLET FILTER. (See fig.7)**

- 8.5.1 The air inlet filter should be cleaned on a regular basis to ensure efficient operation of the unit.
- 8.5.2 Remove the air filter cover (C) from the power head by pressing the release button (D) and tipping the cover backwards and lifting it off.
- 8.5.3 Pull out the filter holder (B) and remove the foam filter (A).
- 8.5.4 Wash the foam filter in warm soapy water to clean it. Rinse it in clear water, squeeze thoroughly and leave to dry.
- 8.5.5 Insert the foam filter back into the filter holder and insert the holder into the aperture in the head. Push fully home.
- 8.5.6 Insert the two tabs on the bottom of the filter cover into the slots in the bottom of the filter aperture. Hinge the cover forwards and snap it into place.

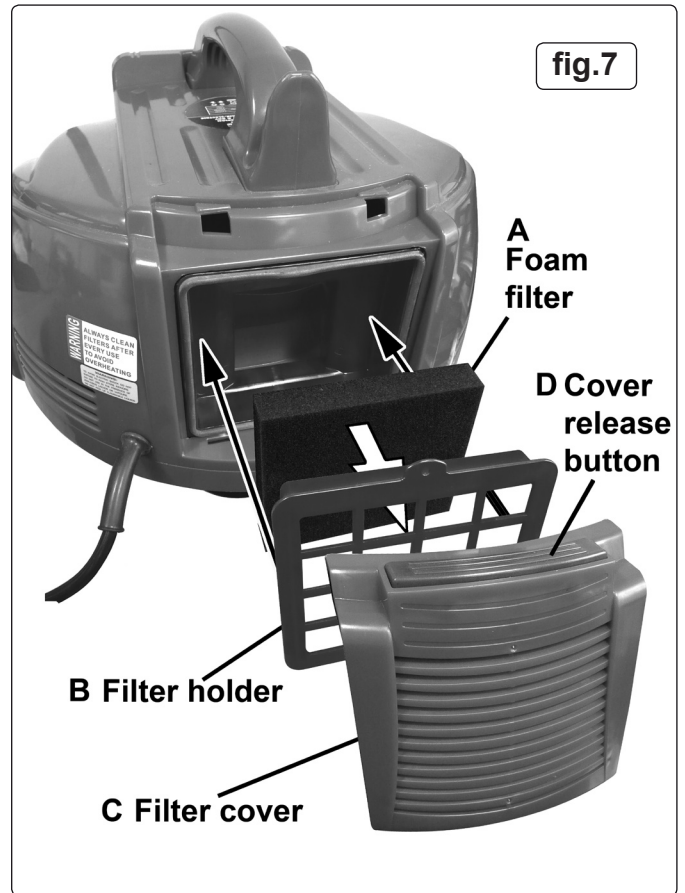


fig.7

**9. TROUBLESHOOTING**

PROBLEM	CAUSE	SOLUTION
1) Cleaner will not operate	1a) No power supply	Check supply
	1b) Faulty power cable, switch or motor	Check and repair or replace faulty item
	1c) Container full of liquid	Empty container
2) Dust comes from the motor cover	2) Cartridge filter missing or damaged	Fit or replace cartridge filter
3) Reduced efficiency and increased motor speed/ vibration.	3a) Dust container full	Empty container
	3b) Filter clogged	Clean or replace cartridge filter
	3c) Nozzle, hose or container inlet blocked	Check nozzle, hose & container inlet for blockage

**10. CONSUMABLES**

- Cartridge Filter.....Model No. DFS55.02-42
- Fine Particle Filter .....Model No. DFS55.04
- Dust Collection Bag.....Model No. DFS55.05-18

**IMPORTANT! IF THE MACHINE IS USED WITHOUT A FILTER FITTED THE MOTOR WILL BURN OUT EVENTUALLY AND YOUR GUARANTEE WILL BE INVALIDATED. ALWAYS KEEP SPARE FILTERS HANDY.**

NOTE: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.  
 IMPORTANT: No liability is accepted for incorrect use of this product.  
 WARRANTY: Guarantee is 12 months from purchase date, proof of which will be required for any claim.  
 INFORMATION: For a copy of our latest catalogue and promotions call us on 01284 757525 and leave your full name and address, including postcode.



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