



INSTRUCTIONS FOR:
HEAVY DUTY LAZY TONGS RIVETER
Model: **AK395**

Thank you for purchasing a Sealey product. Manufactured to a high standard this product will, if used according to these instructions and properly maintained, give you years of trouble free performance.



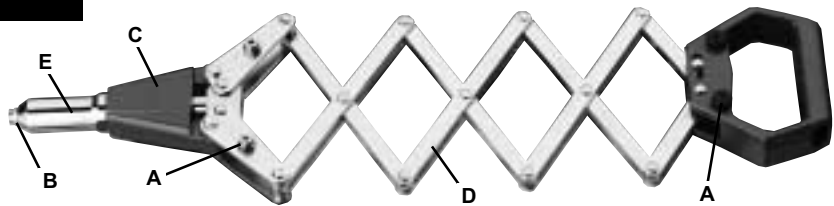
IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS & CAUTIONS. USE THE PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE OR PERSONAL INJURY, AND WILL INVALIDATE THE WARRANTY. PLEASE KEEP INSTRUCTIONS SAFE FOR FUTURE USE.

1. SAFETY INSTRUCTIONS

- ❑ **WARNING!** Ensure health & safety, local authority, and general workshop practice regulations are adhered to when using this equipment.
- ✓ Familiarise yourself with application and limitations, as well as the specific potential hazards peculiar to the riveter.
- ✓ Replace or repair damaged parts. Use genuine parts only. Non authorised parts may be dangerous and will invalidate the warranty.
- ✓ Keep the riveter clean for best and safest performance.
- ✓ Locate riveter in an adequate working area for its function, keep area clean & tidy and free from unrelated materials and ensure there is adequate lighting.
- ✓ Keep children and unauthorised persons away from the working area.
- ✓ Remove ill fitting clothing. Remove ties, watches, rings, and other loose jewellery, and contain and/ or tie back long hair.
- ❑ **WARNING!** Always wear approved eye or face protection when operating the riveter.
- ✓ Keep fingers, hands and body clear of all working parts and do not place any items within the riveter lattice.
- ✓ Familiarise yourself with the push action to ensure you do not accidentally wrench your wrist when pushing sharply.
- ✓ Maintain correct balance and footing. Ensure the floor is not slippery and wear non slip shoes.
- ✓ Secure non stable work piece with a clamp, vice or other adequate holding device.
- ✓ Ensure that all used rivet ends are disposed of in a safe manner.
- ✗ DO NOT get the riveter wet or use in wet locations.
- ✗ DO NOT use the riveter for any purpose other than for which it is designed.
- ✗ DO NOT operate the riveter when you are tired, under the influence of alcohol, drugs or intoxicating medication.
- ✗ DO NOT allow untrained persons to operate the riveter.
- ✗ DO NOT operate the riveter if any parts are damaged or missing as this may cause failure or possible personal injury.

2. OPERATING INSTRUCTIONS

The AK395 is suitable for aluminium, steel and stainless steel rivets. The tool includes Chrome Molybdenum nozzles for structural rivets .



2.1. Nozzles

Nozzles: 4.8/5.0mm, 6.0mm, 6.4mm. Structural Nozzles: 4.8mm, 6.4mm.

Select the appropriate nozzle. Differing sizes are located at points (A) in above diagram.

To remove nozzle at head (B) use the wrench supplied. Ensure the replacement nozzle is completely screwed in a lightly tighten with wrench.

2.2. To Operate.

Hold the head (C) and pull the handle so that the lattice (D) is completely extended. **WARNING!** Ensure your fingers are clear of moving parts.

Insert rivet shaft all the way into the nozzle (B).

Insert rivet head completely into the prepared work piece hole.

Hold the riveter firmly and push on the handle to completely close the lattice which will fix the rivet in place and cut the shaft.

Should rivetting not be achieved on the first try then re-extend the lattice and push once more.

Once completed, pull the handle to extend the lattice again to eject the shaft end from the nozzle.

Safely discard of shaft ends.

3. MAINTENANCE

- 3.1. Keep the riveter clean.
- 3.2. Use light machine oil to occasionally lubricate the lattice pivot pins.
- 3.3. To clean and change the riveter jaws, loosen and remove outer collar (E). Loosen and remove the inner sleeve. Take care as the internal jaws are spring load. Clean or replace the jaws and re-assemble accordingly.
- 3.4. When not in use, store the riveter in a safe, dry, childproof location.

NOTE: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

IMPORTANT: No liability is accepted for incorrect use of product. **WARRANTY:** Guarantee is 12 months from purchase date, proof of which will be required for any claim. **INFORMATION:** Call us for a copy of our latest catalogue and promotions on 01284 757525 and leave your full name and address including postcode.



Sole UK Distributor, Sealey Group,
Bury St. Edmunds, Suffolk.



01284 757500



01284 703534

E-mail: sales@sealey.co.uk